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paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment.Pages Number: 143 Publisher: China's labor Pub. Date :2007-07-01 version 1. book for the national vocational education planning materials. Book is based on vocational and technical institutions of higher education programs and curricula. the Ministry of Labour and Social Security office to compile teaching materials. The main contents include: the positioning of the workpiece in the fixture. workpiece clamping. all kinds of machine tools and special fixtures fixture design. This book is a vocational and technical institutions of higher mechanical design and manufacturing specialty materials. but also as an adult colleges. undergraduate institutions of secondary vocational and technical colleges organized and private colleges and universities teaching materials. or as a self-learning books. Put the book edited by Hou. Wang Shengning served as deputy editor. by Zhang Luqing trial. Contents: Overview of module one machine the workpiece fixture fixture's position in the task of a given the use of six of the workpiece positioning task two repositioning structure analysis and improvement task three use of positioning of the workpiece spindle Task 4 use of flat two-pin workpiece positioning Task Five positioning error analysis Task 6 plane positioning error analysis of short sales Task 7 V-shaped frame positioning error analysis of workpiece clamping module two task a determine the direction of clamping force. the role of point size task two wedge clamping mechanism task three screw clamping mechanism Task 4 eccentric clamping mechanism module three types of machine tools task of a fixture lathe fixture task two drilling fixture task three milling fixture Task 4 boring fixture module four other tasks a machine fixture adjustable fixture task two modular fixture task three automated fixture Task 4 CNC jig Module 5 dedicated...

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